CLAIMS

What is claimed is:

1. A monomer of the formula

$$CH_2=CH(CF_2)_{2n}OCF_2CF_2SO_2N^-(M^+)SO_2R_f$$

- where $n \ge$ and $M^+ = H^+$ or an alkali metal cation, and R_f is C1-4 perfluoroalkyl optionally substituted by one or more ether oxygens.
 - 2. The monomer of Claim 1 wherein M⁺ is H⁺ or Li⁺.
 - 3. The monomer of Claim 1 wherein R_f is CF_3 and n=1.
- 4. A polymer comprising monomer units of VF₂ and 1 to 40 mol % of
- 10 ionic monomer units described by the formula

$$--\text{CH}_2$$
— CH — $(\text{CF}_2)_{2n}\text{OCF}_2\text{CF}_2\text{SO}_2\text{X}$

where n≥, X is O-M⁺, or N-(M⁺)SO₂R_f where M⁺ is H⁺ or an alkali metal cation and R_f is C1-4 perfluoroalkyl optionally substituted by one or more ether oxygens.

- 5. The polymer of Claim 4 wherein the concentration of said ionic monomer units is 6 to 16 mol-%.
- 6. The polymer of Claim 4 wherein X is N-(M+)SO₂R_f where M+ is H+
 20 or an alkali metal cation and R_f is C1-4 perfluoroalkyl optionally substituted by
 one or more ether oxygens.
 - 7. The polymer of Claim 4 or 6 wherein M⁺ is H⁺ or Li⁺.
 - 8. The polymer of Claim 6 wherein R_f is CF_3 , and n=1.
 - 9. A polymer comprising monomer units of ethylene, tetrafluoro-
- ethylene, and 4 to 20 mol % of functionalized monomer units represented by the formula

$$\begin{array}{c} --\text{CH}_2 --\text{CH} -- \\ (\text{CF}_2)_{2n} \text{OCF}_2 \text{CF}_2 \text{SO}_2 X \end{array}$$

where X is F, O-M⁺, or N-(M⁺)SO₂R_f where M⁺ is H⁺ or an alkali metal cation and R_f is C1-4 perfluoroalkyl optionally substituted by one or more ether oxygens.

- 10. The polymer of Claim 9 wherein X is N- (M^+) SO₂R_f where M⁺ is H⁺ or an alkali metal cation and R_f is C1-4 perfluoroalkyl optionally substituted by one or more ether oxygens.
 - 11. The polymer of Claim 9 or 10 wherein M⁺ is H⁺ or Li⁺.

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- 12. The polymer of Claim 9 or 10 wherein R_f is CF_3 and n=1.
- 13. A process for forming a composition of the formula $CH_2=CH(CF_2)_{2n}OCF_2CF_2SO_3^-M^+$ where M^+ is H^+ or an alkali metal cation, the process consisting essentially of contacting a composition represented by the formula $CH_2=CH(CF_2)_{2n}OCF_2CF_2SO_2F$ with a weakly basic solution of an alkali metal salt or hydroxide in a polar solvent, the solution having a pH of less than ca. 12, at a temperature in the range of 0-50°C.
- 14. The process of Claim 13 wherein the alkali metal salt or hydroxide is an alkali metal carbonate.
- 15. The process of Claim 14 wherein the alkali metal carbonate is lithium carbonate.
 - 16. A process for forming a composition of the formula $CH_2 = CH(CF_2)_{2n}OCF_2CF_2SO_2N^-(K^+)SO_2R_f$ where R_f is C1-4 perfluoroalkyl optionally substituted by one or more ether oxygens, the process consisting essentially of
- forming a 0.001-5 molar solution of R_fSO₂NH₂ in an organic solvent; combining said solution with CH(CF₂)_{2n}OCF₂CF₂SO₂F and KF to form a mixture; heating said mixture to 50-180°C; separating the product.
- 25 17. The process of Claim 16 wherein R_f is CF_3 and n=1.